

# Dense Aggregate Concrete Block

Skene Group Ltd manufacture a complete range of dense aggregate blocks which offer the specifier a choice of units which will satisfy their functional, dimensional and aesthetic requirements.

These blocks are:

**Glencrete Standard**: A general purpose dense aggregate block manufactured from natural aggregates and Portland cement.

**Glencrete Paintgrade**: A block specifically produced for painting or application of secondary finishes.

**Glencrete Hollow**: A 140mm and 215mm wide block with formed voids, which fully penetrate the block.

**Glencrete Spacer**: A flat-faced spacer brick that avoids cutting of full size blocks for interlocking courses or forming details.

# STANDARDS & AUTHORITY

All **Glencrete** products comply fully with EN 771-3: Aggregate concrete masonry units

# PRODUCT APPLICATION

Normal Applications for dense blocks are as follows:

- ✓ External rendered/protected walls
- ✓ Internal plastered/finished walls
- ✓ Internal untreated walls
- ✓ Party, separating and sound reduction walls
- ✓ Partitions
- ✓ Below DPC
- ✓ Reinforced masonry walls
- ✓ Retaining walls

### **DIMENSIONS**

The normal sizes available are: 440mm x 100mm x 215mm 290mm x 140mm x 215mm

## COMPRESSIVE STRENGTH

Solid Blocks are available in 7.3, 10.4, 15 17.5&22.5N/mm<sup>2</sup> strengths.

#### **DENSITY**

Normal manufactured density (at 3% m/c) of the concrete is in the range:  $1850 - 2050 \text{ kg/m}^3$ . Higher strength blocks will tend to show greater density.

# DRYING SHRINKAGE

Shrinkage of all blocks is less than 0.06%

## FIRE RESISTANCE

The materials used in all blocks are non-combustible

# QUALITY CONTROL

Skene Group operates an Internal Quality Control System. Our products are continually tested and monitored to ensure a consistent product every delivery at our on site laboratory.

## **AIRTIGHTNESS**

Air permeability
Typical airtightness m³/hr/m²@50Pa
100mm solid- painted finish
0.13-1.16
140mm solid-painted finish
0.36